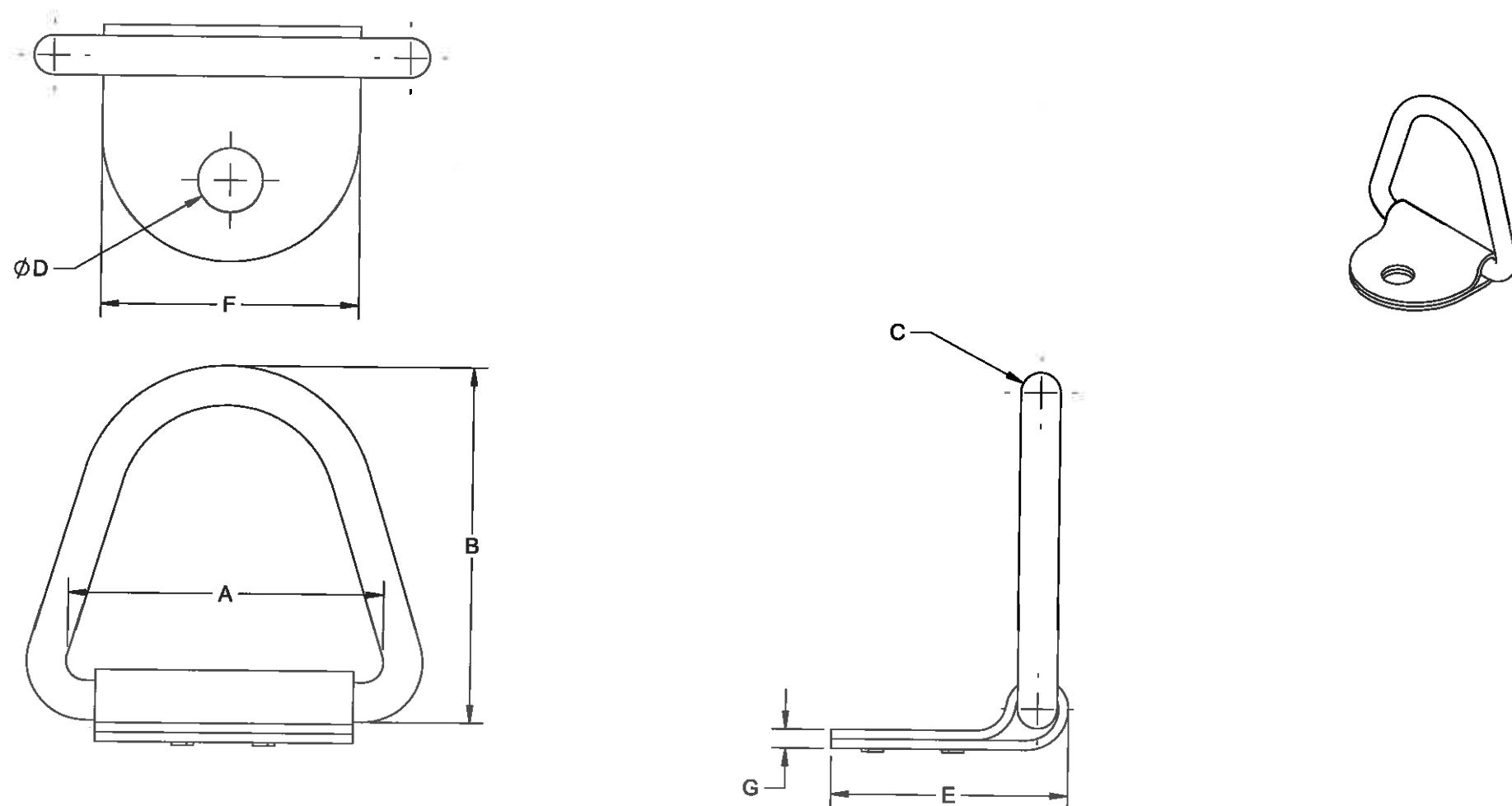


SPECIFICATION CONTROL DRAWING**D5397-X D RING ▲B**

PART NUMBER	VENDOR	VENDOR P/N	WORKING LOAD LIMIT	A	B	C	D	E	F	G	MATERIAL	WEIGHT
D5397-1	MCMASTER	3076T13	500 lbs	2"	2.25"	0.25"	0.41"	1.49"	1.63"	0.12"	ZINC PLATED STEEL	0.2 LBS

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: SEE TABLE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: SEE TABLE

RELEASED2022 MAY 25
HB ECR 299 9P**APPROVED**

B	REVISE MODEL PER MCMASTER UPDATE AND UPDATE DIMENSIONS: D WAS 0.38", E WAS 1.53", G WAS 0.16"; ADDED WORKING LOAD LIMIT (500 lbs); REASON ECR 299		RF	22.05.18
A	NEW ISSUE		DB	16.02.09
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF	DRAWING NO. D5397		
CHECKED	SAD	REV. B SHEET 1 OF 1		
MFG. APPR.	SH	TITLE D RING		
APPROVED	CP	SCALE NTS		
DE APPR.	DS	DATE 22.05.18		

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